CERTIFICATE

Conformity of the Factory Production Control

0035-CPR-1090-1.01549.TÜVRh.2016.001

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the following construction product:

Construction product	**Structural components and kits for steel structures to EXC2 according to EN 1090-2**
Intended use	for load-bearing structures in all types of buildings
CE – marking method	ZA.3.2 to ZA.3.5 acc. to EN 1090-1:2009+A1:2011
Range of production	see reverse
	produced by or for
Manufacturer	**Bergschenhoekse Constructiebouw B.V.** **Industrieweg 51** **2651 BC Berkel en Rodenrijs** **NETHERLANDS**
Manufacturing plant Production facility of the manufacturer	Bergschenhoekse Constructiebouw B.V. Industrieweg 51 2651 BC Berkel en Rodenrijs NETHERLANDS
Confirmation	This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the harmonised standard **EN 1090-1:2009+A1:2011** under system 2+ are applied, and that the factory production control fulfills all the prescribed requirements stated therein.
Start of validity Date of issue	22.02.2016
Next Surveillance audit	21.02.2017
Period of validity	This certificate will remain valid as long as the test methods and/or the factory production control requirements included in the harmonised standard used to assess the performance of the declared characteristics do not change, and the product and the manufacturing conditions in the plant are not modified significantly.
Remarks	see reverse
Place and date of issue	Cologne, 22.02.2016 S. Lauwers/Ma

Dipl.-Ing. Kreß
Deputy head of certification body

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DAkkS Deutsche Akkreditierungsstelle D-ZE-11052-07-00

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Welding Certificate

TÜVRh-EN1090-2.01434.2016.001

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer	**Bergschenhoekse Constructiebouw B.V.** **Industrieweg 51** **NL 2651 BC Berkel en Rodenrijs**
Technical specification	**EN 1090-2:2008+A1:2011**
Execution class(es)	**EXC2 according to EN 1090-2**
Welding Process(es) (Reference no. acc. to DIN EN ISO 4063)	135 - Metal active gas welding, partly mechanized
Material Group	1.1, 1.2 according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3
Responsible Welding Coordinator (Title, Surname, Name, Qualification, Date of birth)	Marcel van Os, Level B born on: 04.03.1974
Substitute (Title, Surname, Name, Qualification, Date of birth)	-
Confirmation	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.
Validity start	22.02.2016
Period of validity	21.02.2017
Remarks	-

Place and date of issue Cologne, 22.02.2016
Lauwers/Ma

Dipl.-Ing. Kreß
Deputy head of certification
certification office

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